



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	798	817114	PISTON ASSEMBLY (Standard)	8		
2	39	67127	RING SET-Piston (Standard)	8		
1	798	817114A 1	PISTON ASSEMBLY (.030 Oversize)	8		
2	39	848350030	RING SET-Piston (.030 Oversize)	8		
3	23	818473	BEARING SET (Standard)	1		
3	23	818474	BEARING SET (.001 Undersize)	AR		
3	23	818475	BEARING SET (.002 Undersize)	AR		
3	23	818476	BEARING SET (.010 Undersize)	AR		
3	23	818477	BEARING SET (.020 Undersize)	AR		
4	17	35312	PIN-Dowel (.250 Diameter)	1		
5	26	811554	SEAL-Oil	1		2
6	230	811561	FLYWHEEL	1		
7	230	811563	FLYWHEEL	1	(GEN VI Driveline Models)	
8	10	49845	SCREW (.437-20 x 1.00)	6		
9		18311A17	COUPLING ASSEMBLY-Engine	1		
10	10	35091	SCREW (.375-16 x 1.00)	6		
11	12	20572	WASHER	6		
12	22	49099	FITTING-Grease	2		
13	614	9641	CONNECTING ROD ASSEMBLY	8		
14	10	19234	BOLT-Conn Rod Cap	16		
15	11	37493	NUT-Conn Rod Cap Bolt	16		
16	23	85726	BEARING SET (Standard)	8		
16	23	85727	BEARING SET (.001 Undersize)	AR		
16	23	85728	BEARING SET (.002 Undersize)	AR		
16	23	85691	BEARING SET (.010 Undersize)	AR		
16	23	85729	BEARING SET (.020 Undersize)	AR		
17	429	811552	CRANKSHAFT	1		
18	28	811558	KEY-Crankshaft	1		
19	23	49126	BUSHING-Pilot (Crankshaft)	1	(Driveline Models Only)	
20	25	811528	O RING	1	(#5 Bearing Cap Hole)	2
-	27	827014A97	GASKET SET-Engine Overhaul	1		